



**Standard Recovery Diodes,  
(Stud Version), 85 A**



DO-203AB (DO-5)

**FEATURES**

- High surge current capability
- Stud cathode and stud anode version
- Leaded version available
- Types up to 1600 V  $V_{RRM}$
- Compliant to RoHS directive 2002/95/EC
- Designed and qualified for industrial level



**RoHS**  
COMPLIANT

**TYPICAL APPLICATIONS**

- Battery chargers
- Converters
- Power supplies
- Machine tool controls
- Welding

| PRODUCT SUMMARY |      |
|-----------------|------|
| $I_{F(AV)}$     | 85 A |

| MAJOR RATINGS AND CHARACTERISTICS |                 |             |             |                  |
|-----------------------------------|-----------------|-------------|-------------|------------------|
| PARAMETER                         | TEST CONDITIONS | 85HF(R)     |             | UNITS            |
|                                   |                 | 10 TO 120   | 140/160     |                  |
| $I_{F(AV)}$                       |                 | 85          |             | A                |
|                                   | $T_C$           | 140         | 110         | °C               |
| $I_{F(RMS)}$                      |                 | 133         |             | A                |
| $I_{FSM}$                         | 50 Hz           | 1700        |             | A                |
|                                   | 60 Hz           | 1800        |             |                  |
| $I^2t$                            | 50 Hz           | 14 500      |             | A <sup>2</sup> s |
|                                   | 60 Hz           | 13 500      |             |                  |
| $V_{RRM}$                         | Range           | 100 to 1200 | 1400/1600   | V                |
| $T_J$                             |                 | - 65 to 180 | - 65 to 150 | °C               |

**ELECTRICAL SPECIFICATIONS**

| VOLTAGE RATINGS |              |  |  |  |
|-----------------|--------------|--|--|--|
| TYPE NUMBER     | VOLTAGE CODE | $V_{RRM}$ , MAXIMUM REPETITIVE PEAK REVERSE VOLTAGE<br>V | $V_{RSM}$ , MAXIMUM NON-REPETITIVE PEAK REVERSE VOLTAGE<br>V | $I_{RRM}$ MAXIMUM AT $T_J = T_J$ MAXIMUM<br>mA |
| 85HF(R)         | 10           | 100  | 200  | 9  |
|                 | 20           | 200  | 300  |  |
|                 | 40           | 400  | 500  |  |
|                 | 60           | 600  | 700  |  |
|                 | 80           | 800  | 900  |  |
|                 | 100          | 1000   | 1100   |  |
|                 | 120          | 1200   | 1300   |  |
|                 | 140          | 1400   | 1500   | 4.5  |
| 160             | 1600         | 1700   |  |  |

# 85HF(R) Series



Vishay High Power Products Standard Recovery Diodes,  
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| FORWARD CONDUCTION  |               |  |                            |           |         |                   |
|---|---------------|--|----------------------------|-----------|---------|-------------------|
| PARAMETER   | SYMBOL        | TEST CONDITIONS  |                            | 85HF(R)   |         | UNITS             |
|   |               |  |                            | 10 to 120 | 140/160 |                   |
| Maximum average forward current at case temperature           | $I_{F(AV)}$   | 180° conduction, half sine wave                                  |                            | 85        |         | A                 |
|   |               |  |                            | 140       | 110     | °C                |
| Maximum RMS forward current                                   | $I_{F(RMS)}$  |  |                            | 133       |         | A                 |
| Maximum peak, one-cycle forward, non-repetitive surge current | $I_{FSM}$     | t = 10 ms  | No voltage reappplied      | 1700      |         | A                 |
|   |               | t = 8.3 ms   | No voltage reappplied      | 1800      |         |                   |
|   |               | t = 10 ms  | 100 % $V_{RRM}$ reappplied | 1450      |         |                   |
|   |               | t = 8.3 ms   | 100 % $V_{RRM}$ reappplied | 1500      |         |                   |
| Maximum $I^2t$ for fusing                                     | $I^2t$        | t = 10 ms  | No voltage reappplied      | 14 500    |         | A <sup>2</sup> s  |
|   |               | t = 8.3 ms   | No voltage reappplied      | 13 500    |         |                   |
|   |               | t = 10 ms  | 100 % $V_{RRM}$ reappplied | 10 500    |         |                   |
|   |               | t = 8.3 ms   | 100 % $V_{RRM}$ reappplied | 9400      |         |                   |
| Maximum $I^2\sqrt{t}$ for fusing                              | $I^2\sqrt{t}$ | t = 0.1 ms to 10 ms, no voltage reappplied                       |                            | 16 000    |         | A <sup>2</sup> √s |
| Value of threshold voltage (up to 1200 V)                     | $V_{F(TO)}$   | $T_J = T_J$ maximum  |                            | 0.68      |         | V                 |
| Value of threshold voltage (for 1400 V, 1600 V)               |               |  |                            | 0.69      |         |                   |
| Value of forward slope resistance (up to 1200 V)              | $r_f$         | $T_J = T_J$ maximum  |                            | 1.62      |         | mΩ                |
| Value of forward slope resistance (for 1400 V, 1600 V)        |               |  |                            | 1.75      |         |                   |
| Maximum forward voltage drop                                  | $V_{FM}$      | $I_{pk} = 267$ A, $T_J = 25$ °C, $t_p = 400$ μs rectangular wave |                            | 1.2       | 1.4     | V                 |

| THERMAL AND MECHANICAL SPECIFICATIONS                    |                |   |  |                 |             |                     |
|--|----------------|---|--|-----------------|-------------|---------------------|
| PARAMETER  | SYMBOL         | TEST CONDITIONS   |  | 85HF(R)         |             | UNITS               |
|  |                |   |  | 10 to 120       | 140/160     |                     |
| Maximum junction operating and storage temperature range | $T_J, T_{Stg}$ |   |  | - 65 to 180     | - 65 to 150 | °C                  |
| Maximum thermal resistance, junction to case             | $R_{thJC}$     | DC operation  |  | 0.35            |             | K/W                 |
| Maximum thermal resistance, case to heatsink             | $R_{thCS}$     | Mounting surface, smooth, flat and greased                  |  | 0.25            |             |                     |
| Maximum shock <sup>(1)</sup>                             |                |   |  | 1500            |             | g                   |
| Maximum constant vibration <sup>(1)</sup>                |                | 50 Hz   |  | 20              |             |                     |
| Maximum constant acceleration <sup>(1)</sup>             |                | Stud outwards   |  | 5000            |             |                     |
| Maximum allowable mounting torque (+ 0 %, - 10 %)        |                | Not lubricated thread, tightening on nut <sup>(2)</sup>     |  | 3.4 (30)        |             | N · m<br>(lbf · in) |
|  |                | Lubricated thread, tightening on nut <sup>(2)</sup>         |  | 2.3 (20)        |             |                     |
|  |                | Not lubricated thread, tightening on hexagon <sup>(3)</sup> |  | 4.2 (37)        |             |                     |
|  |                | Lubricated thread, tightening on hexagon <sup>(3)</sup>     |  | 3.2 (28)        |             |                     |
| Approximate weight                                       |                | Unleaded device   |  | 17              |             | g                   |
|  |                |   |  | 0.6             |             | oz.                 |
| Case style   |                | See dimensions - link at the end of datasheet               |  | DO-203AB (DO-5) |             |                     |

## Notes

- (1) Available only for 88HF
- (2) Recommended for pass-through holes
- (3) Recommended for holed threaded heatsinks



# 85HF(R) Series

## Standard Recovery Diodes, Vishay High Power Products (Stud Version), 85 A

| $\Delta R_{thJC}$ CONDUCTION |                       |                        |                     |       |
|------------------------------|-----------------------|------------------------|---------------------|-------|
| CONDUCTION ANGLE             | SINUSOIDAL CONDUCTION | RECTANGULAR CONDUCTION | TEST CONDITIONS     | UNITS |
| 180°                         | 0.10                  | 0.08                   | $T_J = T_J$ maximum | K/W   |
| 120°                         | 0.11                  | 0.11                   |                     |       |
| 90°                          | 0.13                  | 0.13                   |                     |       |
| 60°                          | 0.17                  | 0.17                   |                     |       |
| 30°                          | 0.26                  | 0.26                   |                     |       |

**Note**

- The table above shows the increment of thermal resistance  $R_{thJC}$  when devices operate at different conduction angles than DC

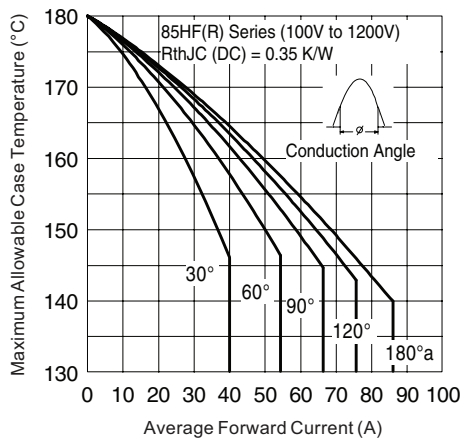


Fig. 1 - Current Ratings Characteristics

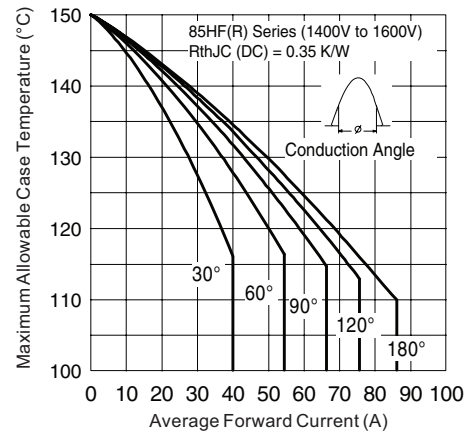


Fig. 3 - Current Ratings Characteristics

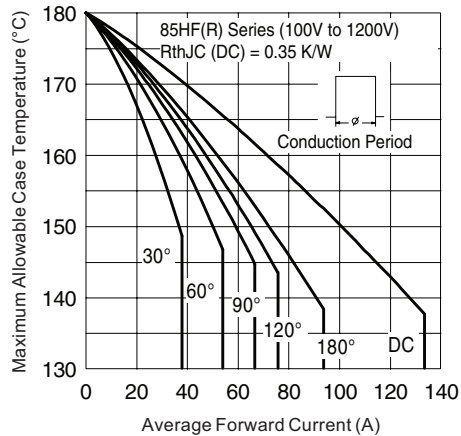


Fig. 2 - Current Ratings Characteristics

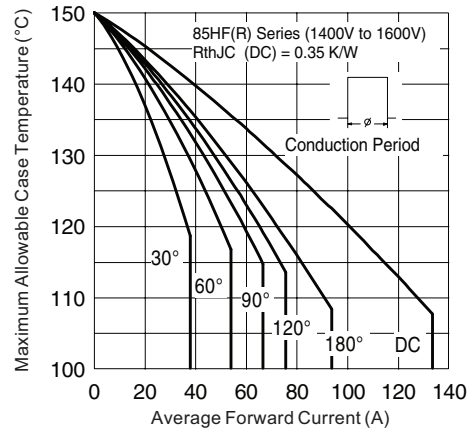


Fig. 4 - Current Ratings Characteristics

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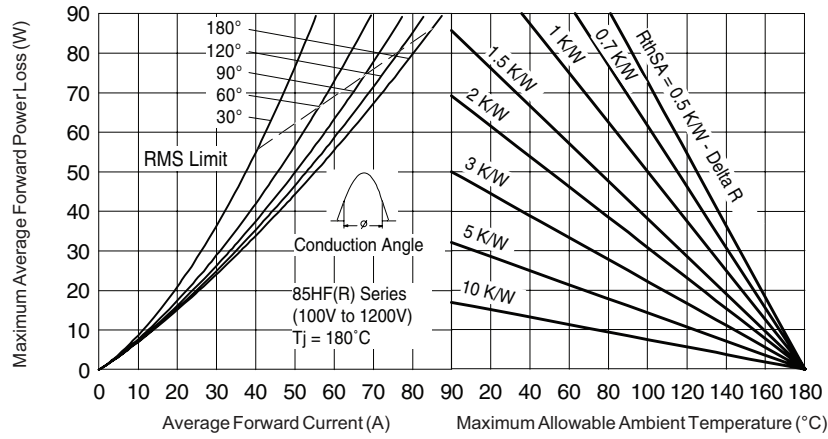


Fig. 5 - Forward Power Loss Characteristics

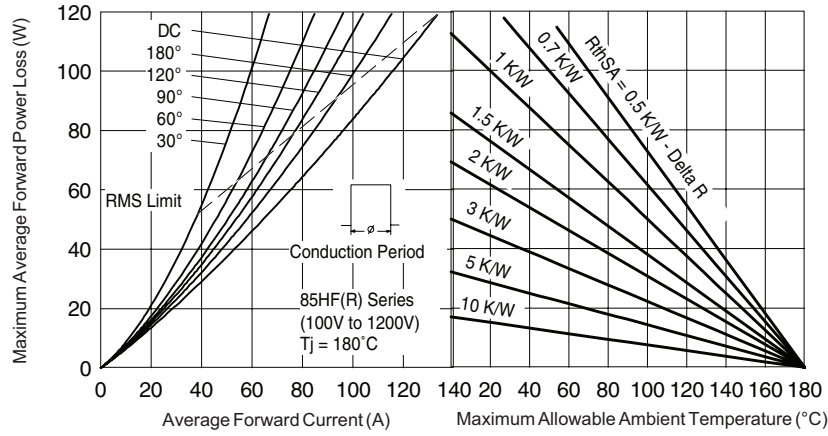


Fig. 6 - Forward Power Loss Characteristics

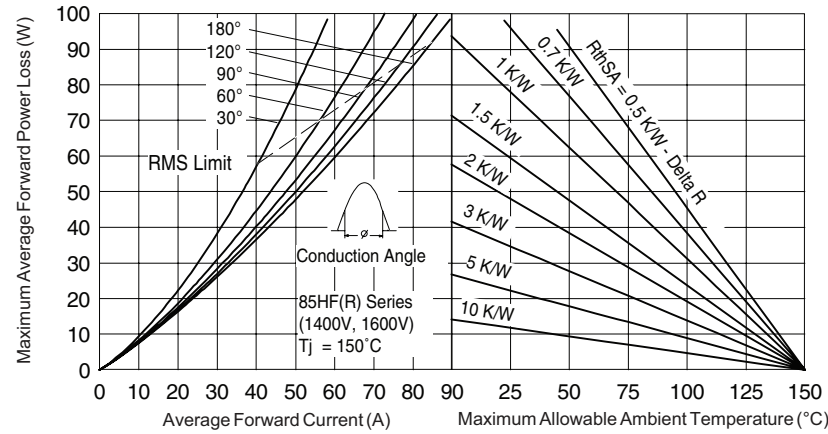


Fig. 7 - Forward Power Loss Characteristics

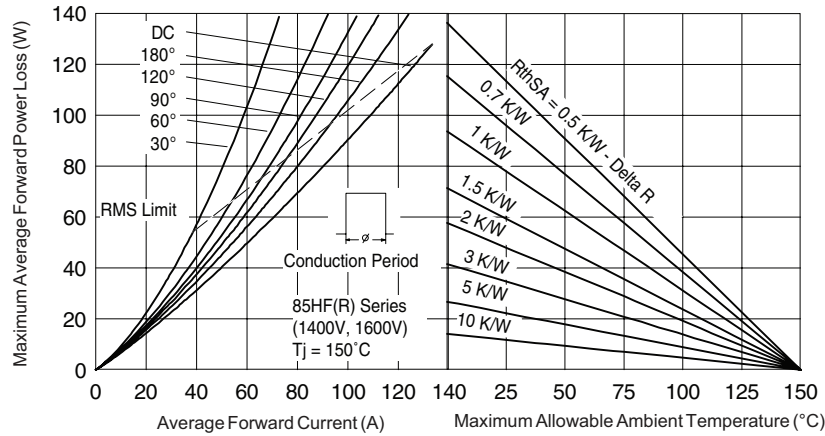


Fig. 8 - Forward Power Loss Characteristics

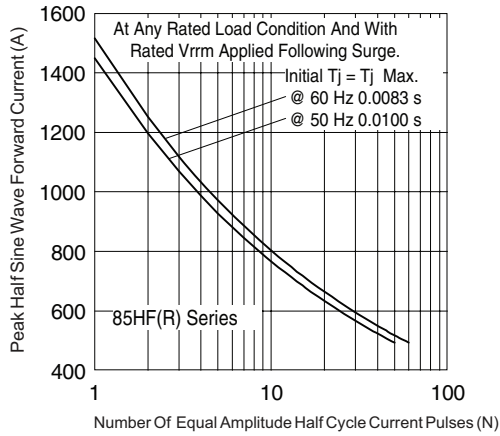


Fig. 9 - Maximum Non-Repetitive Surge Current

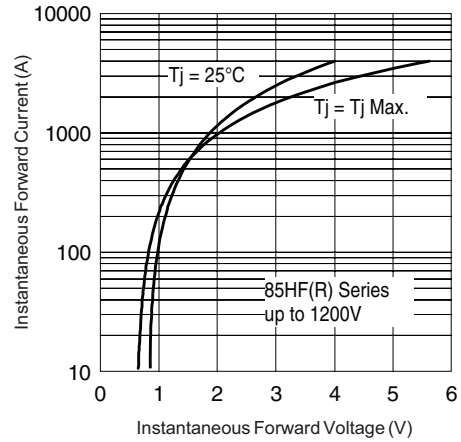


Fig. 11 - Forward Voltage Drop Characteristics (up to 1200 V)

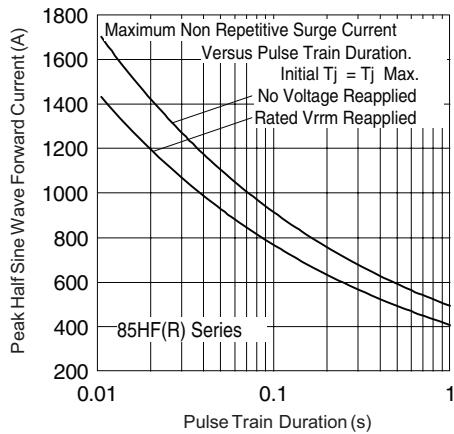


Fig. 10 - Maximum Non-Repetitive Surge Current

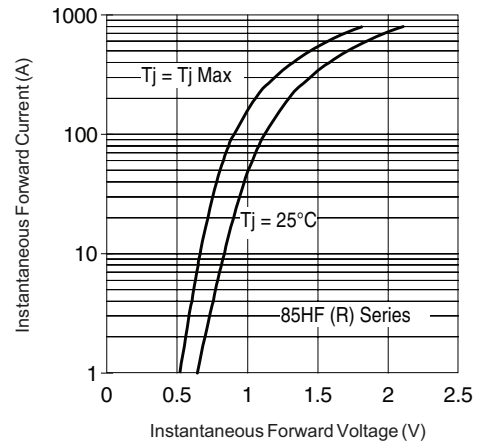


Fig. 12 - Forward Voltage Drop Characteristics (for 1400 V, 1600 V)

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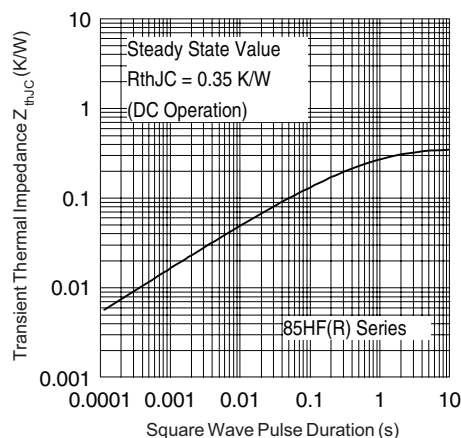


Fig. 13 - Thermal Impedance  $Z_{thJC}$  Characteristics

## ORDERING INFORMATION TABLE

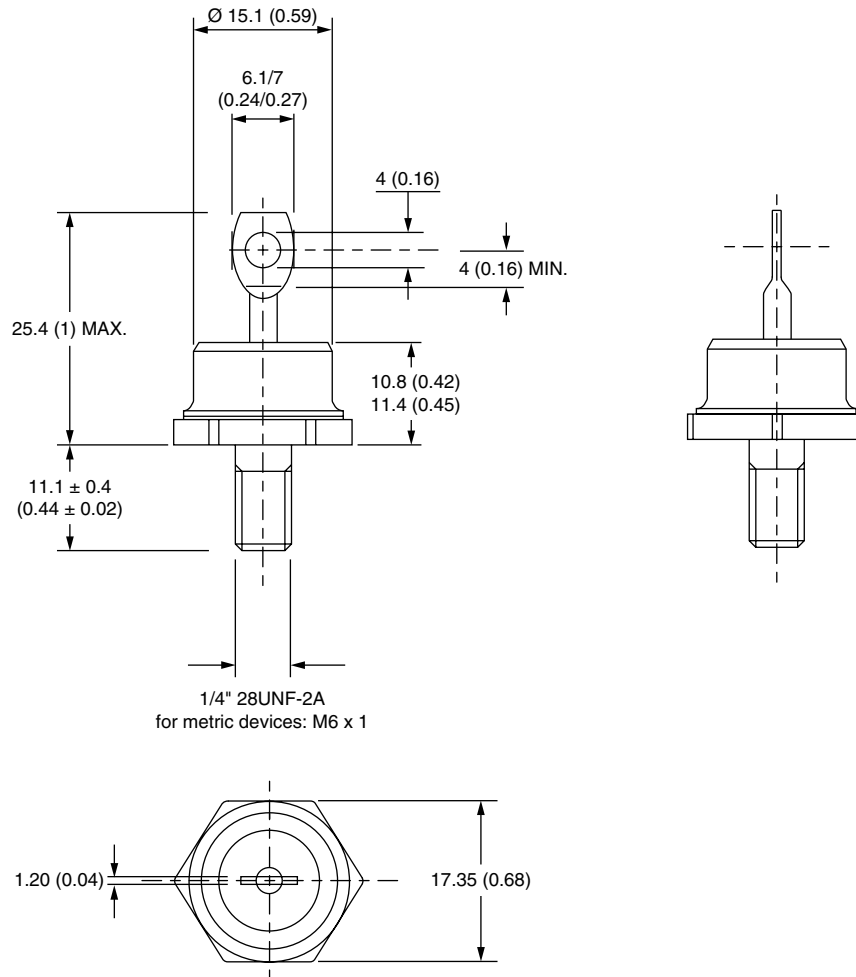
|             |           |           |          |            |          |
|-------------|-----------|-----------|----------|------------|----------|
| Device code | <b>85</b> | <b>HF</b> | <b>R</b> | <b>160</b> | <b>M</b> |
|             | ①         | ②         | ③        | ④          | ⑤        |

- 1** - 85 = Standard device  
86 = Not isolated lead  
87 = Isolated lead with silicone sleeve  
(red = Reverse polarity)  
(blue = Normal polarity)  
88 = Type for rotating application
- 2** - HF = Standard diode
- 3** - None = Stud normal polarity (cathode to stud)  
R = Stud reverse polarity (anode to stud)
- 4** - Voltage code x 10 =  $V_{RRM}$  (see Voltage Ratings table)
- 5** - None = Stud base DO-203AB (DO-5) 1/4" 28UNF-2A  
M = Stud base DO-203AB (DO-5) M6 x 1 (not available for 88HF)



## DO-203AB (DO-5) for 85HF(R) and 86HF(R) Series

**DIMENSIONS FOR 85HF(R) SERIES** in millimeters (inches)



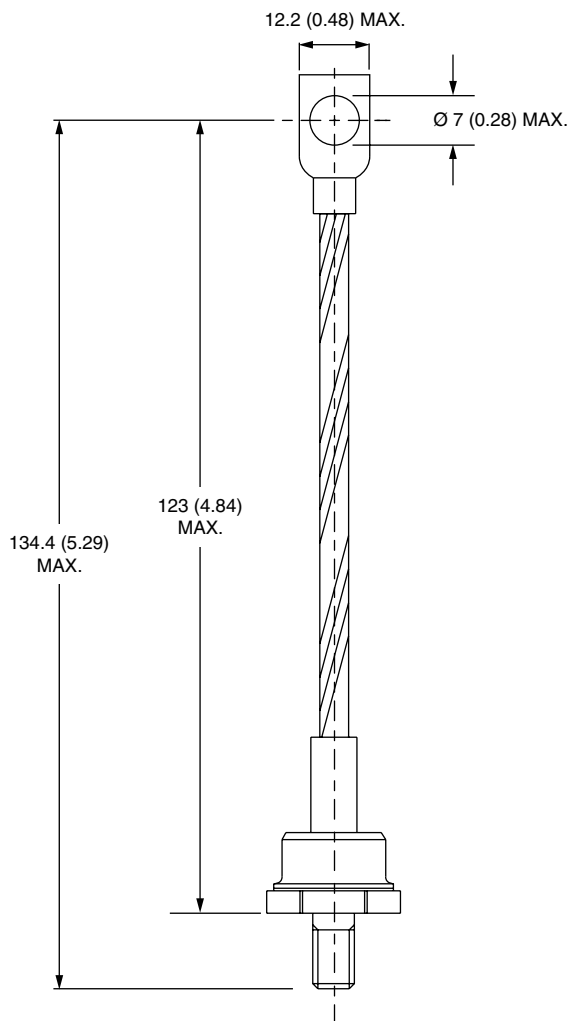
# Outline Dimensions

Vishay High Power Products

DO-203AB (DO-5) for  
85HF(R) and 86HF(R) Series



## **DIMENSIONS FOR 86HF(R) SERIES** in millimeters (inches)



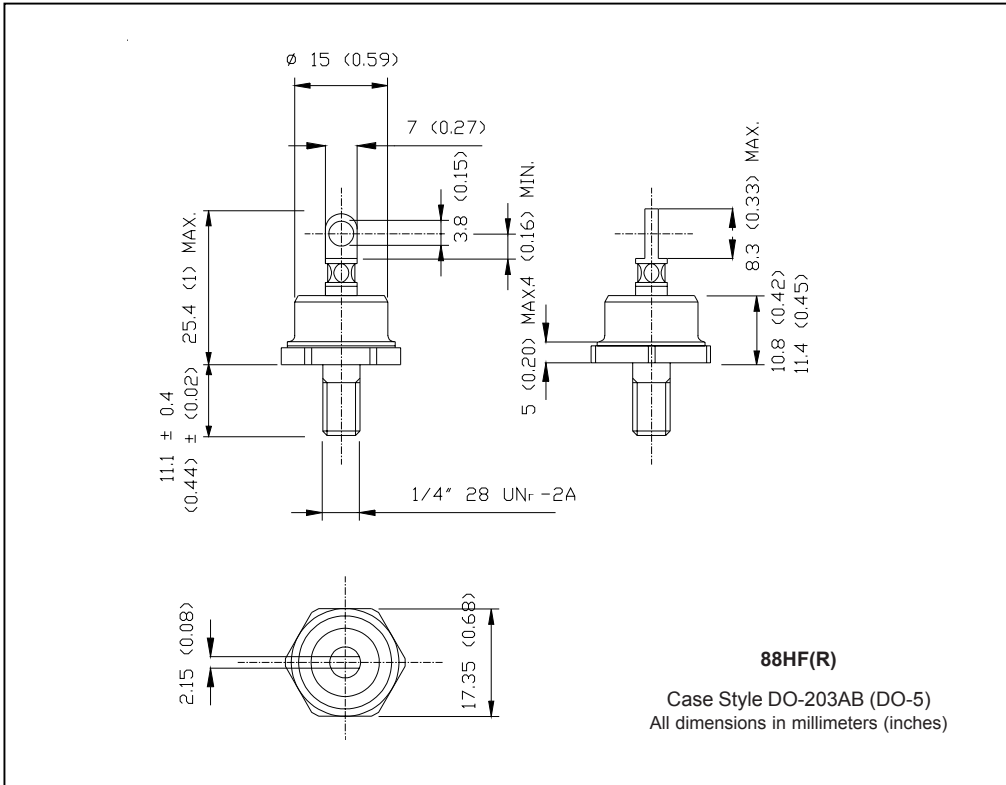




## DO-203AB (DO-5) for 85HF(R) and 86HF(R) Series

DIMENSIONS FOR 88HF(R) SERIES in millimeters (inches)

Outlines Table





### Disclaimer

All product specifications and data are subject to change without notice.

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